

KMC72 series



Features

- High vacuum flow type
- Best choice for suction the workpieces with porous surface and heavy workpieces
- Holding workpiece at an emergency stop
- Can be mounted on manifold, up to 5 units

How to order

KMC72 VG 15 (2) (5) 4 (6) (8) 9 10

① Body type

© Body typo		
S	Single unit	
М	Manifold unit	

2 Nozzle size

15	Ø1.5
20	Ø2.0
25	Ø2.5

③ Maximum vacuum pressure

Н	-87kPa
L	-53kPa

4 Supply pressure

	7 1
S	0.5MPa
R	0.38MPa

Note) 234 applicable models

(2)	3	4		
		S	R	
15	Н	0	0	
15	L	0	X	
20	Н	0	0	
20	L	0	Х	
25	Н	0	Х	
25	L	Х	X	

6 Blow-off Valve/Check valve/Filter

	Blow-off	Check	Filter
С	Solenoid valve	With	14.5.1
D	With	None	With
Е	With	None	
F	None	With	
G	With	None	None
Z	With	None	

⑦ Valve voltage

4	DC24V

(8) Solenoid valve function

Α	Nomally open (N.O)
В	Nomally close (N.C)
W	Self-holding note)1

Note 1) The energy-saving function of a sensor cannot work if the self-holding valve is selected.

9 Valve connection

1	Lead wire with connector

(11)

1 Port size

<u> </u>				
R	Rc(PT) 1/4"(Standard)			
N	NPT 1/4-27"			
G	G 1/4"			

11) Number of manifold units

Nil	①: Single type	
1	1 unit	
2	2 units	
3	3 units	
4	4 units	
5	5 units	

(5) Pressure sensor

	Sensor type	Pressure	Display	Switch output	Analog output	Input specification
AB	MVS-030AB	Vacuum	LED	NPN1 point	None	Without
ABP	MVS-030AB	Vacuum	LED	PNP1 point	None	Without
VG	MPS-V23	Vacuum	Digital	NPN2 point	DC1~5V	Without
VGP	MPS-V23	Vacuum	Digital	PNP2 point	DC1~5V	Without
21	MVS-201	Compound	Digital	NPN1 point	None	Sink
21P	MVS-201	Compound	Digital	PNP1 point	None	Sink
ZZ	Without sensor (without base) Without sensor (with base)					
ZS						



Maintenance Parts

• Solenoid valve (with gasket and mounting screws)

CKV010-4E

- * Please contact us for detailed specifications.
- Self-holding solenoid valve (with gasket and mounting screws)
 LV290-4E
 - * Please contact us for detailed specifications.
- Pressure switch (with O ring, setting screws)

MVS-030AB-MC7

MVS-030ABP-MC7

MPS-V23C-NGA-MC7

MPS-V23C-PGA-MC7

CVK2-C201 (Normally open, Normally close)

CVK2-C201-W (Self-holding)

MVS-201P-MC72 (Normally open, Normally close)

MVS-201P-MC72-W (Self-holding)

* Please contact us for detailed specifications.

Manifold

KMC7 - MB - R

1 Air supply port

R	Rc(PT)1/2"	
N	NPT 1/2"	
G	G 1/2"	

• Manifold base (With mounting screws, spacer and O-ring)

KMC7-MB

Filter

KMC7 - E

1 Parts

E	Element	
F	Filter kit (with element)	
U	Filter unit (with element and base)	

Silencer

CVK-S

Specifications

Model	KMC72□-15			KMC72□-20			KMC72□-25
	HS	LS	HR	HS	LS	HR	HS
Fluid	Non-lubricated air / Non-corrosive gas						
Ambient temperature	0 ~ 60℃ (Without freezing)						
Operating pressure range	0.2 ~ 0.6MPa						
Blow-off flow	100ℓ/min(ANR)						
Solenoid valve function	Normally closed, Normally open, Self-holding						
Filter element filtration	130 <i>µ</i> m						
Nozzle size	Ø1.5			Ø2.0			Ø2.5
Nominal pressure	0.5MPa 0.35MPa		0.5MPa 0.35MPa		0.5MPa		
Vacuum (air) flow ℓ/min(ANR)	55	90	46	95	130 (With check valve110)	80	140 (With check valve120)
Max. vacuum pressure	-87kPa	-53kPa	-87kPa	-87kPa	-53kPa	-87kPa	-87kPa
Air consumption ℓ/min(ANR)	100	100	100	180	180	180	265
Mass	Single (Without sensor): 460g / Manifold single(Without sensor): 400g						

Solenoid valve specifications

	CKV010-4E	LV290-4E	
Solenoid valve function	Normally closed (N.C), Normally open (N.O)	Self-holding	
Operating voltage	DC24V		
Allowable voltage tolerance	±10%		
Power consumption	1W		
Grade of insulation	B class		
Manual override operation	Non-lock push button		
Display - Surge killer	LED·diode		
Cable	Lead wire with connector (300mm)		

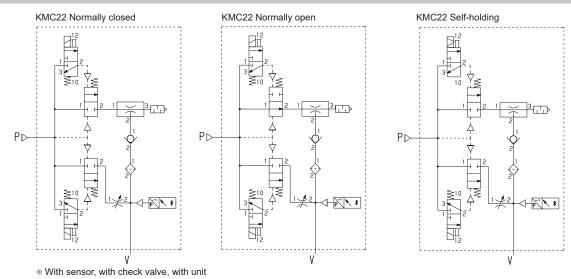
Pressure sensor specifications

	MVS-030	MPS-V23	MVS-201
Fluid	Air (vacuum), non-corrosive gas, non-flammable gas		
Pressure range settings	-10 ~ -101kPa	-0 ~ -101kPa	500 ~ -101kPa
Ambient temperature	0 ~ 50°C (Without freezing)		
Output type	Switch output	Switch output	Switch output/input
Display	LED	Digital	Digital
Operating voltage	DC12 ~ 24V		DC10.8 ~ 30V

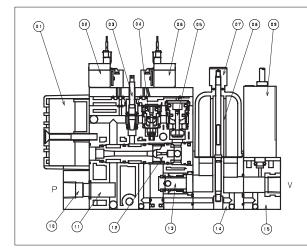
^{**} MVS-201 has a normally open contact (A) for the solenoid valve for controlling the vacuum generation of the sensor and the solenoid valve for controlling the vacuum breakdown. When using it as a normally closed contact (B), check the instruction manual and change it to a normally closed contact for work.



Symbol

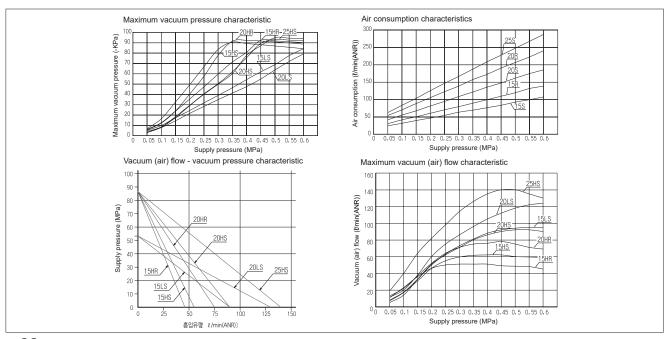


Construction



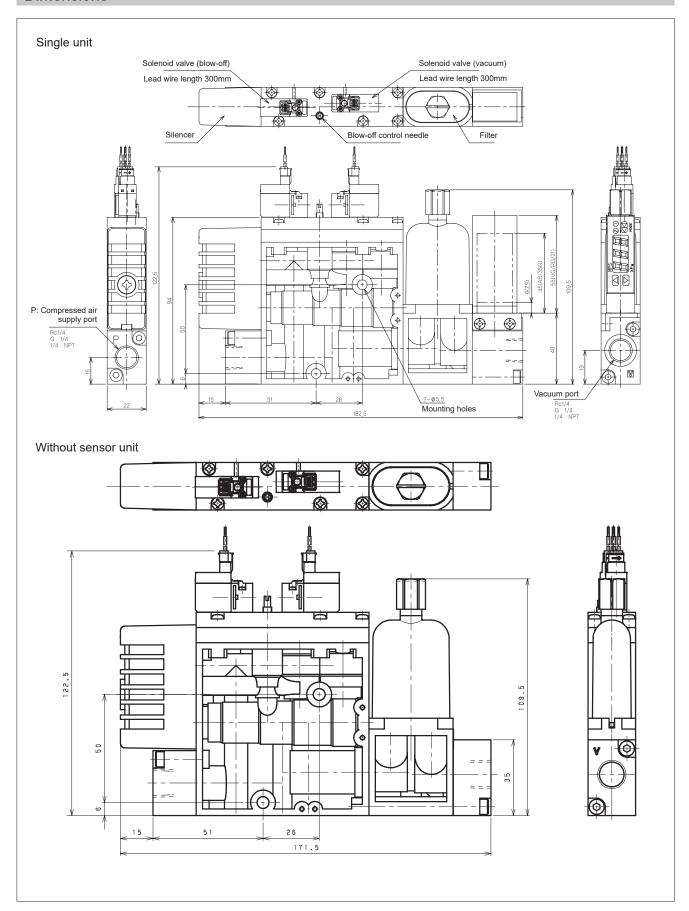
NO	Part name	Material
1	Silencer	PBT, PVF
2	Blow-off valve	-
3	Blow-off flow adjustment needle	SUS, Aluminum, NBR
4	Blow-off poppet valve	Aluminum, NBR, SUS, FKM
5	Vacuum generation poppet valve	Aluminum, NBR, SUS, FKM
6	Vacuum generation valve	-
7	Filter Ass'y	PA, BRASS, NBR
8	Filter element	PVF
9	Pressure sensor	-
10	Supply base	PBT
11	Body	PA
12	Nozzle kit	Aluminum, NBR
13	Check valve	Aluminum, BRASS, NBR
14	Filter base	PA
15	Sensor base	PA

Performance charts



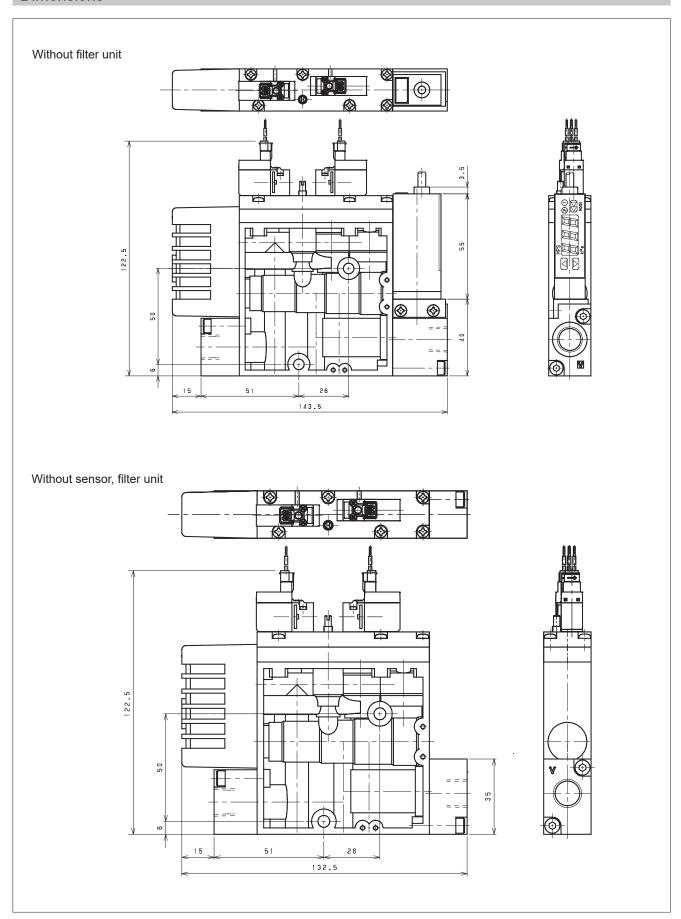


Dimensions





Dimensions





Dimensions

